

## HYPERSEAL®-25LM-S

## Product Data Sheet

### Unique One Component, Polyurethane-based, Low Modulus Joint Sealant, Combining Classic Polyurethane Technology With Hybrid Technology, With Outstanding Thixotropic Properties

#### Description

**HYPERSEAL®-25LM-S** is a novel low modulus expansion joint sealant, especially formulated to contain both PU and silylated-PU technology, thus giving rise to a sealant which includes the best of both technologies. It has been modified in order to give enhanced thixotropic properties.

It cures by reaction with atmospheric humidity to produce a joint sealant with a **50% joint movement accommodation factor** and excellent adhesion on substrates traditionally problematic for PU sealants, e.g. glass, aluminum, steel, polycarbonate, etc. Additionally, the sealant has been modified in order to have extrusion profile identical to hybrid PU or MS technology. The extrusion rate and tooling of the sealant remain the same throughout a very wide range of temperature and humidity conditions.

The sealant is easy to apply even in very low temperatures and the storage stability is unlike any polyurethane sealant in the market.

#### Compliance

- ISO-11600,
- Type F - class: 25LM,
- DIN-18540-F,
- ASTM C920,
- U.S. Federal Specification TT-S-00230C,
- Type II Class A.

**HYPERSEAL®-25LM-S** is **CE certified** according to **EN 15651-1** (Sealants for Facades) and **15651-4** (Sealants for Floor Joints with Foot traffic).

#### Recommended For

Sealing joints in:

- In-situ concrete,
- Precast concrete panels,
- Brick and block work,
- Water tanks and swimming pools,
- Metal frames, Aluminum windows and panels,
- Irrigation channels,
- Glass, Granite & marble.

#### Features & Benefits

- Excellent adhesion on almost any type of surface, with or without the use of special primers.
- Excellent extrusion, tooling and storage stability over wide range of climatic conditions.
- Excellent chemical resistance, suitable for sealing joints in swimming pools and chemically treated water.
- Low modulus, joint movement accommodation 50%.
- Microorganism and fungus resistant.
- Application under water immersion possible.
- Excellent heat resistance, suitable for application where exposure to temperatures >60°C take place.
- Resistance to cold: The sealant remains elastic even down to - 40°C.

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 **Limitations**

- Not recommended for direct application on unsound substrates.  
In this case, the substrate must be primed with **MICROPRIMER®-PU**, which will re-enforce the concrete and produce a strong durable substrate for sealant application.
- Highly porous substrates, dusty surfaces or poorly compacted concrete, must have their porous bond area surfaces thoroughly sealed to avoid the possibility of air bubbles being blown into the uncured sealant if the substrate temperature rises.
- **HYPERSEAL®-25LM-S** is suitable for UV exposure and has been certified for external use according to EN 15651-1 & 4, however if colour retention and no chalking is required, it is recommended that the sealant be painted with good quality acrylic paint.


 **Application Procedure**

Clean joint thoroughly, and ensure that no oil, grease and wax contaminants, silicone remains are present. For many applications, primer is not required. In the case of application on very porous substrates, bond area surfaces thoroughly to avoid the possibility of air bubbles being blown into the uncured sealant if the substrate temperature rises. The recommended primer is **MICROPRIMER®-PU**.

Apply backing material such as open cell polyurethane or a closed cell polyethylene backing rod. Although both types of backing rod are recommended, care must be taken when using the closed cell polyethylene rod that the outer skin not be punctured as in rising temperature conditions it may cause bubbling. Backing rod application is important as it ensures that the correct width to depth ratio is achieved to provide a firm backing against which the sealant can be tooled off.

Slide the sealant into the applicator gun, cut off the very end of the sealant packaging and fit the gun with the nozzle that has been cut to deliver the right bead size. Extrude the sealant into the joint ensuring that no air is trapped in the joint. Wide joints will require more than one pass of the application gun to make sure that sealant is in full contact with the sides and bottom of the joint.

Tooling is recommended immediately after the application of sealant. The ratio width to depth should be 2:1 subject to a minimum depth of 10mm

 **Consumption**

Linear meters per 600cc sausage:

WIDTH \ DEPTH	5mm	10mm	15mm	20mm	25mm
5mm	24	12			
10mm			4	3	2.4
15mm					1.6

 **Packaging**

- 600cc sausage.

 **Shelf Life**

12 months minimum in the original packaging when stored in dry places and at temperatures of 5-25 °C. Once opened, use as soon as possible.

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**Technical Specifications**

Property	Units	Method	Specification
Tack free time, @ 25°C & 55% RH	hours	-	3.5-4.5
Cure Rate	mm/day	-	3-4
Service temperature	°C	-	-40 to 80
Hardness	Shore A	ASTM D2240 / DIN 53505 / ISO R868	±25
Modulus at 100% elongation	N/mm <sup>2</sup>	ASTM D412 / EN-ISO-527-3	0.2
Elongation	%	ASTM D412 / EN-ISO-527-3	>900
QUV Accelerated Weathering Test	-	ASTM G53	Passed (after 2000hr).
Thermal Resistance (100 days, 80°C)	-	EOTA TR011	Passed
Toxicity	-	-	No restrictions after full cure
Resilience	%	DIN 52458	>80
Hydrolysis (8% KOH, 15 days @ 50°C)	-	-	No elastomeric property change
Hydrolysis (H <sub>2</sub> O, 30 dayscycle 60-100°C)	-	-	No elastomeric property change
HCl (PH=2, 10 days @ RT)	-	-	No elastomeric property change
Adhesion to concrete	N/mm <sup>2</sup>	ASTM D4541	> 2

**EU-Declaration of Performance**

In accordance with Annex III of Regulation (EU) No.305/2011  
(Construction Product Regulation)

For the product "HYPERSEAL® 25 LM-S"

**No: CPR-5113/850/14-1**

**CPR-5113/850/14-2**

**The notified body (0761):**

**Materiaiorufarsai (MPA)**

**fur das Bauwesen**

**BeethovenstratBe 52**

**D-38106 Braunschweig**

**EN 15651 – part 1 & part 4**

The product is used as a single-component, polyurethane-based joint sealant for façade elements and for walkways.

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Essential characteristics	Performance	Harmonized technical specification
Reaction to fire	Class E	EN 15651-1
Elastic recovery (%)	>90%	EN ISO 7389
Resistance to flow (mm)	≤3mm	EN ISO 7390
Tensile properties – secant modulus- at 23°C	≤0.4MPa	EN ISO 8339
Tensile properties – secant modulus- at -30°C	≤0.9MPa	EN ISO 8339
Tensile properties at maintained extension	NF	EN 8340
Adhesion / cohesion properties at variable temperature	NF	EN ISO 9047
Loss of mass/volume	≤10%	EN ISO 10563
Tensile properties at maintained extension after immersion in water (4 days)	NF	EN ISO 10590
Tensile strength (movement capacity 50%)	NF	EN ISO 8340
<b>Outdoor Requirements:</b>		
Tensile properties at maintained extension after immersion in water (28 days)	NF	EN ISO 10590
Tensile properties at maintained extension after immersion in saltwater (28 days)	NF	EN ISO 10590
Adhesion/cohesion properties after exposure to heat, water and artificial light through glass	NF	EN ISO 11431

For more information on Hyperseal range of products and application methods

Please contact Alchimica Technical Service at [info@alchimica.co.in](mailto:info@alchimica.co.in)

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**CE** 25 YEARS  
EXPECTED  
WORKING LIFE

